

## ADHESIVE-FREE CARPET TILES AND CARPET TILE INSTALLATIONS

- 5           Cushion backed carpet tiles and carpet tile installations which  
can be installed without adhesives are described. The carpet tiles  
are manufactured according to rigid specifications in order that no  
corner of any of the individual tiles is  $1/16''$  or greater off the floor due  
to curl, and no corner on the tile has cup of greater than  $3/16''$ . In this  
10 way, a substantially to entirely adhesive-free carpet tile installation  
can be achieved, with the installation being capable of withstanding  
the rigors of a variety of typical types of wear, such as rolling traffic,  
etc., without shifting or snowplowing over adjacent tiles.